

Product Description

Acrylic Clear High gloss Top coat For exterior and interior

Areas of use:

Metal, Plastic, Wood painted with or a coat of intermediate sealer.

General characteristics:

Scratching resistant: Excellent
Non-yellowing power: Very good
Polishability: Good
Brightness: Very good

Product data

Specific Gravity	0,930 +- 0,020	kg/l
Gloss level	90	Gardner 60°
Flashpoint	27°C	Method: closed cup
Volume Solids (weight)	41 +/- 1	% by weight
Package Life:	48 months at 20°C	
VOC catalyzed	562	g/l

Mixing / Application

Application	HVLP	
		% by vol.
Catalyst	V66VUC001	25
Thinner	R27KUP139	25
Pot-life	2H	
Air pressure	1,2-1,5 bar	
Fluid pressure	0,4-0,7 bar	
Tip	1,4 mm	
Working temperature	23-25°C	coating, objects, air, substrate
Relative Humidity	50%	
Number of coats	1 double wet coat, with no flash time between coats, at a gun distance of 13-18 cm	
Suggested quantity	35-50 microns DFT	

Drying

	Drying time
Dust free	5-7 min
Dry for sanding	15-30 min

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 Società soggetta a direzione e coordinamento di: The Sherwin-Williams Company, USA

Specifications

High performances topcoat for outstanding application
fast drying product offers outstanding application properties
does not require the use of a high temperature

FOR INDUSTRIAL USE ONLY

N.B.: Data provided on this technical data sheet correspond to our best knowledge and experience. we assure consistency on the chemical-physical characteristics of our products, within the tolerance limits specified in our technical data sheets. Responsibility of final result of product application is fully up to the users, who shall make sure that the product corresponds to their own needs with regard to application system, to substrates used as well as to working conditions.

Warning: actual viscosity of some pigmented and/or thixotropic products may differ from the viscosity shown on the technical data sheet. Differences are to be regarded as acceptable if within 30% maximum.

Date: 07/2016

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